



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁷ : C08L 3/02, C08J 7/04, B29C 33/60	A1	(11) International Publication Number: WO 00/39215 (43) International Publication Date: 6 July 2000 (06.07.00)
(21) International Application Number: PCT/NL99/00818 (22) International Filing Date: 29 December 1999 (29.12.99) (30) Priority Data: 1010915 29 December 1998 (29.12.98) NL 1010916 29 December 1998 (29.12.98) NL (71) Applicant (for all designated States except US): VERTIS B.V. [NL/NL]; Boven Oosterdiep 94, NL-9640 JT Veendam (NL). (72) Inventor; and (75) Inventor/Applicant (for US only): HUISMAN, Jan, Wietze [NL/NL]; Rhederweg 112, NL-9695 CG Bellingwolde (NL). (74) Agent: OTTEVANGERS, S., U.; Vereenigde, Nieuwe Parklaan 97, NL-2587 BN The Hague (NL).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i> <i>In English translation (filed in Dutch).</i>
(54) Title: METHOD FOR MANUFACTURING COATED PRODUCTS		
(57) Abstract A method for manufacturing products with a coating, wherein from at least one mass comprising at least natural polymers, a base product is manufactured, while to at least one part of the product, a coating is applied, a coating being used having a surface tension which is approximately equal to or preferably lower than the surface tension of a portion of the mass, at least of the or each relevant part of the base product to which the coating is applied.		